

PRODUCT DESCRIPTION

APF Polyurethane 325 is a three-component, high solids aliphatic moisture-cured urethane. This product offers a remarkable combination of performance properties not found in other polymer coatings. APF Polyurethane 325 produces a protective film which is hard, flexible, and impact resistant. APF Polyurethane 325 features extreme abrasion and scratch resistance, easy soil release, and excellent resistance to a broad range of chemicals. For exterior applications, a UV stabilizer package may be incorporated to insure long term chalk resistance and gloss retention.

Designed as a high-performance topcoat for various protective coating and seamless flooring applications, APF Polyurethane 325 provides maximum cleanability and stain resistance when used as a finish coat in color chip flooring or epoxy-quartz flooring. This coating is ideally suited for clean-room floors, automotive repair facilities, aircraft hangars and other high wear areas requiring resistance to fuels and chemicals.

ADVANTAGES

- Resistant to fuels and many chemicals
- Hard, high-gloss, easily cleaned surface
- Increased wear-resistance

USES

- Finish for color quartz and vinyl mosaic flake systems
- Automotive facilities
- Aircraft Hangars
- Clean Rooms

COLORS

Available in Clear

PACKAGING

Supplied in complete A+B Clear 1.25 gallon (4.7 L) or 2.5 gallon (9.46 L), Pigmented version 1.5 Gallon (5.67 L) and 3.0 gallon (11.35 L) total volume mixed units. Use only as complete mixed unit, do not break down into partial mixes.

TECHNICAL DATA

Mixing Ratio by Volume	Mix Full Units Only
VOC Clear	9 g/l
VOC Pigmented	12 g/l
Solids Content, by Volume, Pigmented	93%
Solids Content, by Volume, Clear	90%
Gloss (60 degrees) ASTM D523 - 14	50 - 60
Hardness ASTM D2134 (Gardner/Sward)	30
Tabor Abrasion (3250 gm. load 3250 cycles, CS 17 wheel)	18 mg Loss
Flexibility ASTM D222	Passes 1/8-inch
Impact Resistance ASTM D2794	Passes 160 inch-pound direct and reverse
Dry Times (77°F)	
Dry To Touch	~6 - 8 Hours
Recoat	~10 - 12 Hours
Light Traffic	~24 Hours
Full Traffic	~7 Days

Higher temperatures will shorten cure time. Lower temperatures will increase cure time.

CONCRETE MOISTURE

It is the applicators responsibility to Test for concrete moisture in accordance with ASTM F2170-19. If moisture is indicated to be in excess of 85%, apply APF VaporSolve® system in accordance with the published technical data sheet. Consult APF Technical Service for further information.

SURFACE PREPARATION

Concrete must be cured for at least 30 days, have a minimum compressive strength of 3000 psi, be clean, structurally sound, and free of wax, loose paint or curing compounds. Concrete should be properly prepared to achieve a surface minimum texture of ICRI/CSP 3 - 4. Refer to ICRI Technical Guidelines 310-330 Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, Polymer Overlays, and Concrete Repair. Acid etching is not recommended and will void Manufacturer's warranty. Carefully follow the guidelines listed in the APF published appli-

PREPARATION, cont.

cation instructions available at www.apfepoxy.com. Vacuum the prepared concrete surface to remove all dust. Previously coated surfaces that are soundly adhered must be mechanically cleaned and abraded to achieve uniformly gloss-free, open texture.

MIXING

Mix full units only, do not break down factory supplied kit. Mix only that amount of material that can be used in a 3 hour period at 77°F. For Clears, mixing ratio is 4 parts A to 1 part B. Mix Part A and Part B together using a low speed drill, and then slowly add part C (wear additive) while mixing. Once all components are combined mix for a full two minutes. Immediately begin application after mixing as wear additive will begin to settle.

It is important to NOT whip air into the material while mixing. Material cannot be properly mixed by hand. Reseal partially used containers completely after use. Avoid contamination with moisture. B component will react with moisture.

APPLICATION

APF Polyurethane 325 may be applied by brush or roller. Apply at 350 - 400 sq. ft. per gallon with quality 3/8- or 1/4-inch nap roller as a finish coat over primed concrete.

LIMITATIONS

- Do not use on unprimed substrate.
- Do not apply when relative humidity is above 85%
- Do not apply when temperature is within 5 degrees of the dew point
- If coating is applied heavier than 8 mils wet curing bubbles will be trapped in the film
- Work life is considerably shortened over 90 degrees F.
- Do not apply material if the humidity is over 80% and/or poor ventilation/limited air changes. Improper cure will result.

SHELF LIFE

One [1] year from date of manufacture, in original unopened container. Store away from heat sources. Store between 50°F and 85°F (10°C – 30°C). Do not allow to freeze. Frozen material is unusable and must be properly disposed of.

HANDLING & SAFETY

Material is combustible. Extinguish all flames, pilot lights, and electric motors until all vapors are gone and the coating is hard. The vapor is harmful. Use only with adequate ventilation and appropriate cartridge-type respirator as application conditions require. Avoid contact with skin; wear protective gloves. Application personal must read and fully understand product Safety Data Sheet before using. APF Safety Data Sheets are available at www.apfepoxy.com

STANDARD WARRANTY STATEMENT

APF POLYURETHANE 325 PDS 01.04.24

ICP Construction, Inc. ("we" "us" or "our"), manufacturer of Arizona Polymer Flooring, warrants that the product is produced within specifications and is free from defects in material only. No warranty shall be in effect until our Terms and Conditions of Sales (<https://www.icpgroup.com/wp-content/uploads/ICP-Group-Terms-and-Conditions-of-Sale.pdf>) are met, including payment and cooperative promotional considerations. We warrant that the covered product is free of defects in material only and suitable for the specified purpose for a period of one (1) year from the date of shipment, provided the product is (a) installed within its published shelf life, in strict conformance with specifications, and (b) handled, stored, mixed, and applied in accordance with our written instructions. It is your responsibility to initiate any claim against this warranty within the time frame specified below. If we determine that the product meets the requirements of this warranty, then we will, at our sole discretion, either refund the purchase price of the product or provide replacement product, in each case not to exceed the affected area as determined by our authorized technical representative. To obtain replacement or refund you must (a) provide timely written notice to us specifying in detail the non-conformity suspected (no later than five (5) working days after discovery), and (b) provide proof of purchase. We reserve the right to inspect the product prior to replacement. EXCEPT FOR THE EXPRESS WARRANTY ABOVE, THERE ARE NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PURPOSE. IN NO EVENT SHALL WE OR OUR AFFILIATES BE LIABLE FOR ANY INDIRECT, SPECIAL, INCIDENTAL, PUNITIVE, OR CONSEQUENTIAL DAMAGES OF ANY NATURE, REGARDLESS OF THE FORM OF ACTION OR THEORY OF LAW, INCLUDING, WITHOUT LIMITATION, BREACH OF ANY OBLIGATION OR WARRANTY IMPOSED ON US HEREUNDER OR IN CONNECTION HERewith, EVEN IF WE HAVE BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES IN ADVANCE AND EVEN IF A REMEDY SET FORTH HEREIN IS FOUND TO HAVE FAILED OF ITS ESSENTIAL PURPOSE. "CONSEQUENTIAL DAMAGES" SHALL INCLUDE, WITHOUT LIMITATION, LOSS OF USE, INCOME, OR PROFIT, OR LOSSES SUSTAINED AS THE RESULT OF INJURY TO ANY PERSON, OR LOSS OF OR DAMAGE TO ANY PROPERTY (INCLUDING, WITHOUT LIMITATION, PROPERTY HANDLED OR PROCESSED THROUGH THE USE OF THE PRODUCTS), DAMAGES OR LOSSES RESULTING FROM CLAIMS OF OTHER PERSONS AGAINST YOU, OR DAMAGES OR LOSSES SUSTAINED AS THE RESULT OF WORK STOPPAGE, OR REMOVAL AND REPLACEMENT COSTS AND COSTS OF LABOR. IN NO EVENT SHALL OUR LIABILITY ARISING IN CONNECTION WITH OR UNDER THIS WARRANTY (REGARDLESS OF THE FORM OF ACTION OR THEORY OF LAW) EXCEED THE AMOUNT PAID BY YOU FOR THE DEFECTIVE PRODUCT ONLY. THIS LIMITED WARRANTY PROVIDES YOUR EXCLUSIVE REMEDY FOR ANY DEFECT IN THE PRODUCT. If you do not agree with these terms, you may return the product within thirty (30) days of purchase for a full refund, provided the product is not opened, altered, or adulterated in any manner, less any shipping and handling charges of any sort. Use of the product, or retention of the product beyond thirty (30) days, constitutes your acceptance of this limited and exclusive warranty. No customer, distributor, or representative of ours is authorized to change or modify the published data sheets or this warranty in any way. No one is authorized to make oral warranties on behalf of us.