



# Polyurea 5100 Part B

## ICP Construction Inc.

Version No: 3.4  
Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: 11/21/2022  
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S.GHS.USA.EN

### SECTION 1 Identification

#### Product Identifier

Product name	Polyurea 5100 Part B
Synonyms	Not Available
Other means of identification	Not Available

#### Recommended use of the chemical and restrictions on use

Relevant identified uses	Specialty flooring curative
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#### Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	ICP Construction Inc.
Address	150 Dascomb Road Andover, MA 01810 United States
Telephone	1-866-667-5119 1-978-623-9987
Fax	Not Available
Website	<a href="http://www.icpgroup.com">www.icpgroup.com</a>
Email	sds@icpgroup.com

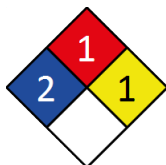
#### Emergency phone number

Association / Organisation	ChemTel
Emergency telephone numbers	1-800-255-3924
Other emergency telephone numbers	1-813-248-0585

### SECTION 2 Hazard(s) identification

#### Classification of the substance or mixture

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Serious Eye Damage/Eye Irritation Category 2A, Sensitisation (Respiratory) Category 1, Acute Toxicity (Inhalation) Category 4, Sensitisation (Skin) Category 1, Carcinogenicity Category 2
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#### Label elements

Hazard pictogram(s)	
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Signal word	Danger
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#### Hazard statement(s)

H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.

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H332	Harmful if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.

**Hazard(s) not otherwise classified**

Not Applicable

**Precautionary statement(s) General**

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read label before use.

**Precautionary statement(s) Prevention**

P261	Avoid breathing mist/vapours/spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	In case of inadequate ventilation: Wear respiratory protection.

**Precautionary statement(s) Response**

P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.
P333+P313	IF Eye irritation persists: Get medical advice/attention.
P302+P350	IF ON SKIN: Wash with plenty of water.
P337+P313	IF Skin irritation or rash occurs: Get medical advice/attention.

**Precautionary statement(s) Storage**

P405	Store locked up.
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**Precautionary statement(s) Disposal**

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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**SECTION 3 Composition / information on ingredients****Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
28182-81-2	85-100	hexamethylene diisocyanate polymer
822-06-0	<1	hexamethylene diisocyanate
108-32-7	7-13	propylene carbonate

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

**SECTION 4 First-aid measures****Description of first aid measures**

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor, without delay.</li> </ul>

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	Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted.
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Seek medical advice.</li> <li>▶ Avoid giving milk or oils.</li> <li>▶ Avoid giving alcohol.</li> <li>▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> </ul>

**Most important symptoms and effects, both acute and delayed**

See Section 11

**Indication of any immediate medical attention and special treatment needed**

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For sub-chronic and chronic exposures to isocyanates:

- ▶ This material may be a potent pulmonary sensitiser which causes bronchospasm even in patients without prior airway hyperreactivity.
- ▶ Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts.
- ▶ Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- ▶ Pulmonary symptoms include cough, burning, substernal pain and dyspnoea.
- ▶ Some cross-sensitivity occurs between different isocyanates.
- ▶ Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line.
- ▶ Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- ▶ Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- ▶ Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions.
- ▶ There is no effective therapy for sensitised workers.

[Ellenhorn and Barceloux; Medical Toxicology]

**NOTE:** Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV1, may not represent sensitivity.

[Karol & Jin, Frontiers in Molecular Toxicology, pp 56-61, 1992]

Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician. Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.

**SECTION 5 Fire-fighting measures****Extinguishing media**

- ▶ Small quantities of water in contact with hot liquid may react violently with generation of a large volume of rapidly expanding hot sticky semi-solid foam.
- ▶ Presents additional hazard when fire fighting in a confined space.
- ▶ Foam.
- ▶ Dry chemical powder.

**Special hazards arising from the substrate or mixture**

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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**Special protective equipment and precautions for fire-fighters**

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> </ul>
<b>Fire/Explosion Hazard</b>	<p>- Combustible.</p> <p>- Moderate fire hazard when exposed to heat or flame.</p> <p>Combustion products include:</p> <p>carbon dioxide (CO<sub>2</sub>)</p> <p>isocyanates</p> <p>hydrogen cyanide</p> <p>aldehydes</p> <p>and minor amounts of</p> <p>nitrogen oxides (NO<sub>x</sub>)</p> <p>other pyrolysis products typical of burning organic material.</p> <p>May emit corrosive fumes.</p> <p><b>WARNING:</b> Long standing in contact with air and light may result in the formation of potentially explosive peroxides.</p> <p>When heated at high temperatures many isocyanates decompose rapidly generating a vapour which pressurises containers, possibly to the point of rupture. Release of toxic and/or flammable isocyanate vapours may then occur</p>

**SECTION 6 Accidental release measures****Personal precautions, protective equipment and emergency procedures**

See section 8

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## Environmental precautions

See section 12

## Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Liquid Isocyanates and high isocyanate vapour concentrations will penetrate seals on self contained breathing apparatus - SCBA should be used inside encapsulating suit where this exposure may occur.</li> </ul> <p>For isocyanate spills of less than 40 litres (2 m2):</p> <ul style="list-style-type: none"> <li>▶ Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible.</li> <li>▶ Notify supervision and others as necessary.</li> <li>▶ Avoid contamination with water, alkalies and detergent solutions.</li> <li>▶ Material reacts with water and generates gas, pressurises containers with even drum rupture resulting.</li> </ul> <p>Moderate hazard.</p> <ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

## Precautions for safe handling

<b>Safe handling</b>	<p>The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example.</p> <ul style="list-style-type: none"> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> </ul>
<b>Other information</b>	<p>Consider storage under inert gas. for commercial quantities of isocyanates:</p> <ul style="list-style-type: none"> <li>· Isocyanates should be stored in adequately banded areas. Nothing else should be kept within the same banding.</li> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> </ul>

## Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Metal can or drum</li> <li>▶ Packaging as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>▶ The unhindered oxygen atom found on cyclic ethers such as the epoxides, oxetanes, furans, dioxanes and pyrans, carries two unshared pairs of electrons - a structure which favors the formation of coordination complexes and the solvation of cations.</li> <li>▶ Cyclic ethers are used as important solvents, as chemical intermediate and as monomers for ring-opening polymerization.</li> <li>· Avoid reaction with water, alcohols and detergent solutions. Isocyanates are electrophiles, and as such they are reactive toward a variety of nucleophiles including alcohols, amines, and even water.</li> <li>▶ A range of exothermic decomposition energies for isocyanates is given as 20-30 kJ/mol.</li> <li>▶ The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment.</li> </ul>

## SECTION 8 Exposure controls / personal protection

## Control parameters

## Occupational Exposure Limits (OEL)

## INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US NIOSH Recommended Exposure Limits (RELs)	hexamethylene diisocyanate	Hexamethylene diisocyanate	0.005 ppm / 0.035 mg/m3	Not Available	0.020 (10-minute) ppm / 0.140 (10-minute) mg/m3	Not Available

## Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
hexamethylene diisocyanate polymer	7.8 mg/m3	86 mg/m3	510 mg/m3
hexamethylene diisocyanate	0.018 ppm	0.2 ppm	3 ppm
propylene carbonate	34 mg/m3	370 mg/m3	2,200 mg/m3

Ingredient	Original IDLH	Revised IDLH
hexamethylene diisocyanate polymer	Not Available	Not Available
hexamethylene diisocyanate	Not Available	Not Available
propylene carbonate	Not Available	Not Available

## Occupational Exposure Banding

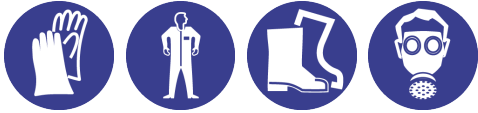
Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
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Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
hexamethylene diisocyanate polymer	E	≤ 0.1 ppm
propylene carbonate	E	≤ 0.1 ppm
<b>Notes:</b>	<i>Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.</i>	

## Exposure controls

<b>Appropriate engineering controls</b>	<ul style="list-style-type: none"> <li>▶ All processes in which isocyanates are used should be enclosed wherever possible.</li> <li>▶ Total enclosure, accompanied by good general ventilation, should be used to keep atmospheric concentrations below the relevant exposure standards.</li> </ul> <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p>
<b>Personal protection</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <ul style="list-style-type: none"> <li>▶ Do NOT wear natural rubber (latex gloves).</li> <li>▶ Isocyanate resistant materials include Teflon, Viton, nitrile rubber and some PVA gloves.</li> <li>▶ Protective gloves and overalls should be worn as specified in the appropriate national standard.</li> <li>▶ <b>DO NOT use skin cream unless necessary and then use only minimum amount.</b></li> <li>▶ Isocyanate vapour may be absorbed into skin cream and this increases hazard.</li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<p>All employees working with isocyanates must be informed of the hazards from exposure to the contaminant and the precautions necessary to prevent damage to their health. They should be made aware of the need to carry out their work so that as little contamination as possible is produced, and of the importance of the proper use of all safeguards against exposure to themselves and their fellow workers.</p> <ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ P.V.C apron.</li> </ul>

## Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

For spraying or operations which might generate aerosols:

Full face respirator with supplied air.

- ▶ In certain circumstances, personal protection of the individual employee is necessary. Personal protective devices should be regarded as being supplementary to substitution and engineering control and should not be used in preference to them as they do nothing to eliminate the hazard.
- ▶ However, in some situations, minimising exposure to isocyanates by enclosure and ventilation is not possible, and occupational exposure standards may be exceeded, particularly during on-site mixing of paints, spray-painting, foaming and maintenance of machine and ventilation systems. In these situations, air-line respirators or self-contained breathing apparatus complying with the appropriate national standard must be used.
- ▶ **Organic vapour respirators with particulate pre-filters and powered, air-purifying respirators are NOT suitable.**
- ▶ Personal protective equipment must be appropriately selected, individually fitted and workers trained in their correct use and maintenance. Personal protective equipment must be regularly checked and maintained to ensure that the worker is being protected.
- ▶ Air-line respirators or self-contained breathing apparatus complying with the appropriate national standard should be used during the clean-up of spills and the repair or clean-up of contaminated equipment and similar situations which cause emergency exposures to hazardous atmospheric concentrations of isocyanate.

## SECTION 9 Physical and chemical properties

## Information on basic physical and chemical properties

<b>Appearance</b>	<p>Moisture sensitive.</p> <p>Epoxy resins are thermosetting polymers, which are crosslinked using hardeners (curing agents).</p> <p>Epoxy is either any of the basic components or the cured end products of epoxy resins, as well as a colloquial name for the epoxide functional group. Epoxy resins, also known as polyepoxides, are a class of reactive prepolymers and polymers which contain at least two epoxide groups. Reactive diluents are generally colourless to yellow/amber, low viscosity liquids with mild ether-like odour; solubility in water varies across the family. Substitution on the phenolic rings may generate solids.</p> <p>Bisphenol A epoxy resin.</p> <p>Important epoxy resins are produced from combining epichlorohydrin and bisphenol A to give bisphenol A diglycidyl ethers.</p> <p>Increasing the ratio of bisphenol A to epichlorohydrin during manufacture produces higher molecular weight linear polyethers with glycidyl end groups, which are semi-solid to hard crystalline materials at room temperature depending on the molecular weight achieved. As the molecular weight of the resin increases, the epoxide content reduces and the material behaves more and more like a thermoplastic.</p>
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<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	Not Available
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature (°C)</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Available
<b>Flash point (°C)</b>	116	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Applicable	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Immiscible	<b>pH as a solution (1%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	<5

## SECTION 10 Stability and reactivity

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 Toxicological information

## Information on toxicological effects

<b>Inhaled</b>	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may produce toxic effects. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. The vapour/mist may be highly irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis and pulmonary oedema. Possible neurological symptoms arising from isocyanate exposure include headache, insomnia, euphoria, ataxia, anxiety neurosis, depression and paranoia.
<b>Ingestion</b>	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)
<b>Skin Contact</b>	Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Open cuts, abraded or irritated skin should not be exposed to this material. Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.
<b>Eye</b>	This material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Moderate inflammation may be expected with redness; conjunctivitis may occur with prolonged exposure.
<b>Chronic</b>	There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Cyclic ethers can cause cancers, especially of the liver. This product contains a polymer with a functional group considered to be of high concern. Isothiocyanates may cause hypersensitivity of the skin and airways.

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	<p>Persons with a history of asthma or other respiratory problems or are known to be sensitised, should not be engaged in any work involving the handling of isocyanates.</p> <p>The chemistry of reaction of isocyanates, as evidenced by MDI, in biological milieu is such that in the event of a true exposure of small MDI doses to the mouth, reactions will commence at once with biological macromolecules in the buccal region and will continue along the digestive tract prior to reaching the stomach.</p> <p>Animal testing shows that polymeric MDI can damage the nasal cavities and lungs, causing inflammation and increased cell growth. Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia.</p> <p><b>CONTAINS</b> free organic isocyanate. Mixing and application requires special precautions and use of personal protective gear [APMF]</p>	
Polyurea 5100 Part B	<b>TOXICITY</b> Not Available	<b>IRRITATION</b> Not Available
hexamethylene diisocyanate polymer	<b>TOXICITY</b> Dermal (rabbit) LD50: >2000 mg/kg <sup>[1]</sup> Inhalation(Rat) LC50: 0.052-0.5 mg/L4h <sup>[1]</sup> Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	<b>IRRITATION</b> Skin (rabbit): 500 mg - moderate
hexamethylene diisocyanate	<b>TOXICITY</b> Dermal (rabbit) LD50: 593 mg/kg <sup>[2]</sup> Inhalation(Rat) LC50: 0.06 mg/L4h <sup>[2]</sup> Oral (Mouse) LD50: 350 mg/kg <sup>[2]</sup>	<b>IRRITATION</b> Eye: adverse effect observed (irritating) <sup>[1]</sup> Skin: adverse effect observed (corrosive) <sup>[1]</sup> Skin: adverse effect observed (irritating) <sup>[1]</sup>
propylene carbonate	<b>TOXICITY</b> Dermal (rabbit) LD50: >=2000 mg/kg <sup>[1]</sup> Oral (Rat) LD50: >5000 mg/kg <sup>[1]</sup>	<b>IRRITATION</b> Eye (rabbit): 60 mg - moderate Eye: adverse effect observed (irritating) <sup>[1]</sup> Skin (human): 100 mg/3d-I moderate Skin (rabbit): 500 mg moderate Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	
HEXAMETHYLENE DIISOCYANATE POLYMER	* Bayer SDS ** Ardex SDS	
HEXAMETHYLENE DIISOCYANATE	Aromatic and aliphatic diisocyanates may cause airway toxicity and skin sensitization. Monomers and prepolymers exhibit similar respiratory effect. For 1,6-hexamethylene diisocyanate (HDI): Exposures to HDI are often associated with exposures to its prepolymers, one of which is widely used as a hardener in automobile and airplane paints. Both the prepolymers and the native substance may cause asthma.	
PROPYLENE CARBONATE	<b>WARNING:</b> This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. for propylene carbonate: Numerous adequate and reliable acute toxicity tests are available on propylene carbonate. Oral and dermal tests meet OECD and EPA test guidelines.	
Polyurea 5100 Part B & HEXAMETHYLENE DIISOCYANATE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound.	
Polyurea 5100 Part B & HEXAMETHYLENE DIISOCYANATE POLYMER & HEXAMETHYLENE DIISOCYANATE	Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure. The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia.	
HEXAMETHYLENE DIISOCYANATE POLYMER & HEXAMETHYLENE DIISOCYANATE	No significant acute toxicological data identified in literature search.	
HEXAMETHYLENE DIISOCYANATE POLYMER & PROPYLENE CARBONATE	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.	
Acute Toxicity	✓	Carcinogenicity ✓
Skin Irritation/Corrosion	✗	Reproductivity ✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure ✗

## Polyurea 5100 Part B

Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 Ecological information

## Toxicity

Polyurea 5100 Part B	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
hexamethylene diisocyanate polymer	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>1000mg/l	Not Available
	EC50	48h	Crustacea	>100mg/l	Not Available
	EC50(ECx)	48h	Crustacea	>100mg/l	Not Available
LC50	96h	Fish	>100mg/l	Not Available	
hexamethylene diisocyanate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC0(ECx)	24h	Crustacea	<0.33mg/l	1
	EC50	72h	Algae or other aquatic plants	>77.4mg/l	2
LC50	96h	Fish	22mg/l	1	
propylene carbonate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>900mg/l	1
	EC50	48h	Crustacea	>1000mg/l	1
	NOEC(ECx)	72h	Algae or other aquatic plants	900mg/l	1
LC50	96h	Fish	1000mg/l	1	

**Legend:** *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

for polyisocyanates:

Polyisocyanates are not readily biodegradable. However, due to other elimination mechanisms (hydrolysis, adsorption), long retention times in water are not to be expected.

For Isocyanate Monomers:

Environmental Fate: Isocyanates, (di- and polyfunctional isocyanates), are commonly used to make various polymers, such as polyurethanes. Polyurethanes find significant application in the manufacture of rigid and flexible foams.

for propylene carbonate:

**Environmental fate:**

Data on the transport of propylene carbonate between environmental compartments has been estimated using EPIWIN; propylene carbonate will partition mostly to water and soil; 1% to air; 46% to water; 53% to soil.

Does not absorb UV and therefore is unlikely to be photodegradable.

**DO NOT discharge into sewer or waterways.**

## Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
hexamethylene diisocyanate polymer	HIGH	HIGH
hexamethylene diisocyanate	LOW	LOW
propylene carbonate	HIGH	HIGH

## Bioaccumulative potential

Ingredient	Bioaccumulation
hexamethylene diisocyanate polymer	LOW (LogKOW = 7.5795)
hexamethylene diisocyanate	LOW (LogKOW = 3.1956)
propylene carbonate	LOW (LogKOW = -0.41)

## Mobility in soil

Ingredient	Mobility
hexamethylene diisocyanate polymer	LOW (KOC = 18560000)
hexamethylene diisocyanate	LOW (KOC = 5864)
propylene carbonate	LOW (KOC = 14.85)

Continued...



## SECTION 13 Disposal considerations

### Waste treatment methods

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ <b>DO NOT recycle spilled material.</b></li> <li>▶ Consult State Land Waste Management Authority for disposal.</li> </ul>
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## SECTION 14 Transport information

### Labels Required

<b>Marine Pollutant</b>	NO
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**Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code**

Product name	Group
hexamethylene diisocyanate polymer	Not Available
hexamethylene diisocyanate	Not Available
propylene carbonate	Not Available

**Transport in bulk in accordance with the ICG Code**

Product name	Ship Type
hexamethylene diisocyanate polymer	Not Available
hexamethylene diisocyanate	Not Available
propylene carbonate	Not Available

## SECTION 15 Regulatory information

### Safety, health and environmental regulations / legislation specific for the substance or mixture

#### hexamethylene diisocyanate polymer is found on the following regulatory lists

US DOE Temporary Emergency Exposure Limits (TEELs)  
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances  
US TSCA New Chemical Exposure Limits (NCEL)

#### hexamethylene diisocyanate is found on the following regulatory lists

US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants  
US - Massachusetts - Right To Know Listed Chemicals  
US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)  
US Clean Air Act - Hazardous Air Pollutants  
US DOE Temporary Emergency Exposure Limits (TEELs)  
US EPA Integrated Risk Information System (IRIS)

US EPCRA Section 313 Chemical List  
US NIOSH Recommended Exposure Limits (RELs)  
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory  
US TSCA Chemical Substance Inventory - Interim List of Active Substances  
US TSCA New Chemical Exposure Limits (NCEL)  
US TSCA Section 4/12 (b) - Sunset Dates/Status

#### propylene carbonate is found on the following regulatory lists

US DOE Temporary Emergency Exposure Limits (TEELs)  
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

### Federal Regulations

#### Superfund Amendments and Reauthorization Act of 1986 (SARA)

##### Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No

Continued...

## Polyurea 5100 Part B

Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	Yes
Acute toxicity (any route of exposure)	Yes
Reproductive toxicity	No
Skin Corrosion or Irritation	No
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

## US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
hexamethylene diisocyanate	100	45.4

## State Regulations

## US. California Proposition 65

None Reported

## National Inventory Status

National Inventory	Status
Australia - AIIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (hexamethylene diisocyanate; propylene carbonate)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (hexamethylene diisocyanate polymer)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (hexamethylene diisocyanate polymer)
Vietnam - NCI	Yes
Russia - FBEPH	Yes
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

## SECTION 16 Other information

Revision Date	11/21/2022
Initial Date	03/04/2021

## CONTACT POINT

\*\*PLEASE NOTE THAT TITANIUM DIOXIDE IS NOT PRESENT IN CLEAR OR NEUTRAL BASES\*\*

## SDS Version Summary

Version	Date of Update	Sections Updated
2.4	11/21/2022	Ingredients, Physical Properties

## Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

## Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average

PC—STEL: Permissible Concentration-Short Term Exposure Limit

Continued...

**Polyurea 5100 Part B**

IARC: International Agency for Research on Cancer  
ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit.  
IDLH: Immediately Dangerous to Life or Health Concentrations  
ES: Exposure Standard  
OSF: Odour Safety Factor  
NOAEL :No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index  
AIIIC: Australian Inventory of Industrial Chemicals  
DSL: Domestic Substances List  
NDSL: Non-Domestic Substances List  
IECSC: Inventory of Existing Chemical Substance in China  
EINECS: European INventory of Existing Commercial chemical Substances  
ELINCS: European List of Notified Chemical Substances  
NLP: No-Longer Polymers  
ENCS: Existing and New Chemical Substances Inventory  
KECI: Korea Existing Chemicals Inventory  
NZIoC: New Zealand Inventory of Chemicals  
PICCS: Philippine Inventory of Chemicals and Chemical Substances  
TSCA: Toxic Substances Control Act  
TCSI: Taiwan Chemical Substance Inventory  
INSQ: Inventario Nacional de Sustancias Químicas  
NCI: National Chemical Inventory  
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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