

## SECTION 09742

### THIN FILM EPOXY COATING ARMOR-REZ PC 400

#### PART 1 GENERAL

##### 1.01 SUMMARY

- A. Section includes:
  - 1. Moisture vapor emission testing.
  - 2. Surface preparation.
  - 3. Joint treatment.
  - 4. Furnishing and installation of chemical resistant polyurethane floor coating system.
- B. Related Sections:
  - 1. Section 03300 - Cast-In-Place Concrete:
    - a. Concrete slabs on or below grade shall be installed over an effective moisture vapor barrier.
    - b. Concrete slabs shall be cured 30 days, be structurally sound and have a steel trowel finish.
    - c. Surface shall be well sloped to drains, straight and level with the permissible degree of tolerance of 1/4" in 10'-0" in any direction.
    - d. No curing compounds or surface contaminants shall be used in placing new concrete.

##### 1.02 SYSTEM DESCRIPTION

- A. The flooring system shall consist of a primer coat and a finish coat. Total dry film thickness shall be 16-24 mils.
- B. Finished flooring system shall have the following performance characteristics:
  - 1. Gloss (60 degrees): 90-95
  - 2. Hardness (shore D): 80
  - 3. Tabor Abrasion: (1000 gm load, 1000 cycles, CS-17 wheel): 85 mg loss.
  - 4. Flexibility (ASTM D-222): Passes 1/4inch.
  - 5. Impact Resistance (ASTM D-2794): Passes 160 inch-pounds, direct and reverse.

### 1.03 SUBMITTALS

- A. Submit manufacturer's product data, literature and brochures.
- B. Submit manufacturer's samples showing color choices and texture.
- C. Submit a statement from the manufacturer indicating the installer's certification.
- D. Prior to commencing work, installer shall prepare two 6" x 6" samples of the resinous flooring chosen for the project showing actual color, thickness and texture. These samples shall serve as a basis for comparison through the duration of the work.

### 1.04 QUALITY ASSURANCE

- A. All resin material used in this system shall be manufactured by a single manufacturer to ensure compatibility and proper bonding.
- B. Applicator must have a minimum of 3 years experience in installing polymeric flooring systems and be certified by the manufacturer.
- C. All work shall be performed in strict accordance with the manufacturer's written instructions.

### 1.05 DELIVERY, STORAGE AND HANDLING

- A. All material shall be delivered to the jobsite in unopened containers clearly labeled by the manufacturer and stored in a dry location at a minimum of 65 degrees F.

### 1.06 WARRANTY

- A. Manufacturer shall guarantee that his materials are free from defects and comply with published specifications.
- B. Applicator shall warranty against faulty workmanship for a period of 3 years from substantial completion of the project.

## **PART 2 PRODUCTS**

### 2.01 MANUFACTURERS

- A. Resin materials shall be supplied by Arizona Polymer Flooring Inc., Glendale, Arizona.

### 2.02 MATERIALS

- A. Primer: 100 percent solids pigmented epoxy coating.
- C. Finish Coat: 100 percent solids pigmented epoxy coating.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verification of Conditions:
  - 1. Inspect surfaces to receive floor system.
  - 2. Conduct calcium chloride moisture vapor emission testing according to ASTM 1869-04. If test reading is above three pounds, consult Arizona Polymer Flooring before proceeding.
  - 3. Before starting work, report in writing to the Architect any unsatisfactory conditions.
  - 4. Application of any material shall signify that surfaces have been inspected and are satisfactory.

### **3.02 SURFACE PREPARATION**

- A. Surfaces to receive flooring system shall be abraded to a minimum of 5 mil profile using shot blasting or acid etching. If acid etching is used, it shall be done in strict accordance with the manufacturer's written instructions. Etching shall be accomplished using a mechanical scrubber with an aggressive "nylogrit" type brush.

### **3.03 INSTALLATION**

- A. Allow sufficient time for the installation of the flooring system. At no time shall the speed of project completion be allowed to detrimentally effect the application.
- B. Provide sufficient light, power, heat and working conditions to permit proper application of the materials. Substrate temperature shall be at a minimum of 50°F during application and for 48 hours thereafter.
- C. Mechanically clean and fill all joints with Epoxy 300 Flex Paste according to manufacturer's instructions. Allow to cure. Sand smooth, if necessary.
- D. Prime prepared substrate with Epoxy 400 at 200-250 sq. ft. per gallon. Allow to cure overnight before proceeding.
- E. Apply finish coat of Epoxy 400 at 100-200sq. ft. per gallon.

### **3.04 FIELD QUALITY CONTROL**

- A. Installer shall monitor the thickness of the system as the work progresses. Areas found not to meet the required thickness shall receive additional material until desired thickness is attained.

### **3.05 PROTECTION**

- A. Installation areas must be kept free from traffic and other trades during the application procedure and cure time.

### **3.06 MAINTENANCE**

- A. Floor should be cleaned with ammonia and water or a mild, non-filming detergent. For difficult stains, paint thinner may be used without harming the finish.

**END OF SECTION**