



CASTORCRETE® TC

PRODUCT DESCRIPTION AND USE

CastorCrete TC is a squeegee-applied cementitious polyurethane top coat installed at 10 mils (0.25 mm) to 20 mils (0.5 mm). It is resistant to impact and abrasion, and it stands up to steel wheeled cart traffic. It is unaffected by hot cooking oils, animal fats and most solvents. CastorCrete TC has been formulated to compensate for the difference in the coefficient of thermal expansion of concrete. The concrete must be “keyed” to maintain adhesion when subjected to the thermal shock of freezing or hot water or steam cleaning. It can be used at constant service temperatures up to 200°F (93°C). CastorCrete TC can be purchased with an anti-microbial additive to inhibit the growth of fungi and other micro-organisms.

CastorCrete TC is a quick turnaround flooring solution for businesses that must minimize down time. It is usually installed without a primer directly to CastorCrete TG or CastorCrete RT or CastorCrete SL and it can be returned to service 12 to 24 hours after installation depending on temperature, thickness and formula (regular and fast cure). The regular cure provides more work time than the fast cure material and makes the installation much easier at temperatures over 70°F (21°C). CastorCrete TC is a top coat to create uniformity of appearance.

Because of its unique combination of performance properties, CastorCrete TC has become the polymer flooring of choice for the demanding service conditions found in food and beverage processing, commercial kitchens, chemical processing, pulp and paper plants, wastewater treatment facilities and other demanding environments.

Chemical Composition

Aromatic polyurethane cement

Colors

8 standard colors available

Coverage per kit is as follows:

Floor Thickness (WFT)

10 mils (0.25 mm)
16 mils (0.41 mm)
20 mils (0.5 mm)

Coverage Per 1.75 gal. (6.6 lt.) Kit

280 square feet (26.0 square meters)
175 square feet (16.25 square meters)
140 square feet (13.0 square meters)

Limitations

- Material will amber when exposed to UV light.
- Do not apply material in direct sunlight.
- Do not apply when temperatures are below 45°F (7°C) or above 90°F (32°C).

Moisture Vapor Emissions/Alkalinity Precautions

All interior concrete floors not poured over an effective moisture vapor retarder meeting ASTM E 1745 Standard Specification for Plastic Water Retarders Used in Contact with Soil or Granular Fill under Concrete Slabs and ACI 302.2R Guide for Concrete Slabs that Receive Moisture-Sensitive Flooring Materials are subject to possible excessive moisture vapor transmission (above 8 lbs.) and excessive relative humidity (above 85%) that may lead to blistering and failure of the coating system. It is the cementitious polyurethane slurry or mortar applicator's responsibility to conduct either or both ASTM F 1869 Standard Test Method for Measuring Moisture Vapor

CastorCrete TC
Rev. 03/17 Page 1 of 4

HIGH PERFORMANCE CONCRETE COATINGS

Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride or ASTM F 2170 Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes to determine if excessive levels of moisture are present before applying any cementitious polyurethane slurries and mortars. Arizona Polymer Flooring and its sales agents will not be responsible for cementitious polyurethane slurry or mortar failures due to undetected excessive moisture vapor emissions or excessive relative humidity. Consult APF for information on moisture remediation products.

TECHNICAL DATA

Typical Physical Properties @ 70°F (21°C) of CastorCrete System CastorCrete TC top coats.		
Tensile Strength	ASTM C307	1,400 psi
Ultimate Compressive Strength	ASTM C579	8,500 psi
Ultimate Flexural Strength	ASTM C580	2,700 psi
Hardness, Shore D	ASTM D2240	75 – 80 (depends on top coat)
Adhesion to Concrete	ASTM D7234	400 psi (concrete failure)
Water Absorption	ASTM C413	< 0.1 %
Thermal Compatibility with Concrete	ASTM C884	Passes
Coefficient of Thermal Expansion	ASTM C513	1.1 X10 ⁻⁵ minimum
Flammability when Bonded to Concrete	ASTM D635	Self-Extinguishing
Abrasion Resistance	ASTM C501	32 mg
Microbial (Fungi) Resistance	ASTM G21	Passes #1
Coefficient of Friction, Static Wet	ANSI/NFS B101.1	Meets ADA Flat & Ramp
Coefficient of Friction, Dynamic Wet	ANSI/NFS B101.3	Meets ADA Flat & Ramp

Typical Cure Properties @ 70°F (21°C)		
Working Time, Regular Cure 70°F (21°C)	One 1.75 gal. (6.6 lt.) Kit	20 minutes
Working Time, Fast Cure 70°F (21°C)	One 1.75 gal. (6.6 lt.) Kit	10 minutes
Working Time is reduced by increasing temperature and/or mass.		
Regular Cure 70°F (21°C)		
Dry to Touch	12 hours	
Return to Service	24 to 36 hours	
Fast Cure 70°F (21°C)		
Dry to Touch	6 hours	
Return to Service	12 to 24 hours	

Chemical Resistance

The chemical resistance of CastorCrete TC cementitious polyurethane top coat material is influenced by many factors, including exposure to a mixture of chemicals, service temperature and housekeeping practices. Successful engineering of the cementitious polyurethane slurry and mortar must also take into consideration such factors as substrate design, temperature cycling and anticipated thermal and mechanical shock. Users are urged to consult our technical service department for recommendations on the specific project. Whenever possible, a sample should be tested under actual or simulated field conditions before a decision is made on the suitability of a given system.

The following chart is a guide to the resistance properties. Testing was conducted at room temperature 70°F (21°C) on samples cured for 7 days.

Chemical Resistance Key:

1. Suitable for continuous contact
2. Suitable for intermittent spills and continuous contact up to 72 hours
3. Suitable for intermittent spills if followed promptly by water flushing
4. Not recommended

* polyurethane cement mortar may stain when exposed to these chemicals

Acetic Acid, 15%	1	Calcium Sulfate	1	Methanol	2
Acetic Acid, 25%	2	Chloroform	1	Methylene Chloride	3
Acetic Acid, Glacial	3	Chromic Acid	*1	Methyl Ethyl Ketone	3
Acetone	4	Citric Acid, 50%	1	Nitric Acid, 15%	*1
Aluminum Chloride	1	Cola Syrup	1	Oleic Acid	1
Aluminum Nitrate	1	Copper Chloride	1	Phosphoric Acid, 85%	1
Aluminum Sulfate	1	Copper Nitrate	1	Potassium Chloride	1
Ammonium Hydroxide	1	Copper Sulfate	1	Potassium Cyanide	1
Ammonium Nitrate	1	Diesel Fuel	2	Potassium Hydroxide	1
Ammonium Sulfate	1	Ethyl Acetate	2	Potassium Nitrate	1
Aniline	3	Ethyl Alcohol	2	Potassium Sulfate	1
Barium Chloride	1	Formaldehyde	1	Skydrol	1
Barium Hydroxide	1	Formic Acid, 25%	1	Sodium Hydroxide, 50%	1
Barium Sulfide	1	Hydrobromic Acid, 48%	*1	Sodium Chloride	1
Beer	1	Hydrochloric Acid, 37%	*1	Sulfuric Acid, 50%	*1
Benzene	1	Hydrofluoric Acid, 25%	*2	Tetrahydrofuran	3
Brake Fluid	1	Hydrogen Peroxide, 30%	1	Toluene	3
Boric Acid	1	Lactic Acid, 50%	1	Trichlorethylene	3
N-Butyric Acid	3	Lactic Acid, 85%	2	Trichloroethane	2
Calcium Chloride	1	Jet Fuel	3	Urea	1
Calcium Hydroxide	1	Isopropyl Alcohol	1	Xylene	1
Calcium Nitrate	1	Maleic Acid, 40%	2		

GENERAL INFORMATION

Surface Preparation

CastorCrete TC is a high build 10 mils to 20 mils WFT top coat formulated exclusively for top coating CastorCrete TG, CastorCrete RT and CastorCrete SL.

- a. CastorCrete TC is intended to be used as a “dress coat” for CastorCrete product when trowel or lap lines are unacceptable to the end-user.
- b. If they exist, mechanically grind and remove server trowel marks from the CastorCrete product and thoroughly remove debris before installing CastorCrete TC.
- c. CastorCrete TC can be placed as soon as the CastorCrete product is tack-free.
- d. Install CastorCrete TC between tack-free and 12 hours of placing the CastorCrete product.
- e. If top coat installation will exceed the “coating window” of 12 hours or prime when refurbishing or resurfacing clean the CastorCrete substrate, lightly grind if contaminated then place CastorCrete TC.

Mixing Instructions

Pour entire contents of parts A, B and C into mixing container and mix for 30 seconds, while mixing slowly add part D (aggregate) over a period of about 15 seconds. Once all of the components are incorporated,

CastorCrete TC
Rev. 03/17 Page 3 of 4

HIGH PERFORMANCE CONCRETE COATINGS

mix for an additional 30 seconds. Mixing should be done with a Jiffy type mixer. Mixed material should be placed immediately.

Application Recommendations

CastorCrete TC is intended to be used as a “dress coat” for CastorCrete product when gauge rake or trowel or lap lines or other objectionable blemishes appear that are unacceptable to the end-user. If they exist, mechanically grind and remove server trowel marks from the CastorCrete product and thoroughly remove debris before installing CastorCrete TC.

CastorCrete TC is applied directly to the CastorCrete product without a primer using flat squeegee and back rolled with a 3/8 inch (9.5 mm) nap roller. For uniformity, care must be taken to maintain a “wet edge” when installing the top coat.

CastorCrete TC can be placed as soon as the CastorCrete product is tack-free. Install CastorCrete TC between tack-free and 12 hours of placing the CastorCrete product.

If top coat installation will exceed the “coating window” of 12 hours, a light grind to remove contaminates is required prior to installing CastorCrete TC.

Handling Precautions

Avoid contact with skin; wear protective gloves. Read Safety Data Sheet before using.

Slip and Fall Precautions

OSHA and the American Disabilities Act (ADA) have now set enforceable standards for slip- resistance on pedestrian surfaces. The current coefficient of friction required by ADA is 0.6 on level surfaces and 0.8 on ramps. Arizona Polymer Flooring recommends the use of angular slip- resistant aggregate in all coatings or flooring systems that may be exposed to wet, oily or greasy conditions. It is the contractor and end users' responsibility to provide a flooring system that meets current safety standards. Arizona Polymer Flooring or its sales agents will not be responsible for injury incurred in a slip and fall accident.

WARRANTY INFORMATION

Arizona Polymer Flooring guarantees that this product is free from manufacturing defects and complies with our published specifications. In the event that the buyer proves that the goods received do not conform to these specifications or were defectively manufactured, the buyer's remedies shall be limited to either the return of the goods and repayment of the purchase price or replacement of the defective material at the option of the seller. ARIZONA POLYMER FLOORING MAKES NO OTHER WARRANTY, EXPRESSED OR IMPLIED, AND ALL WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED. Arizona Polymer Flooring shall not be liable for damages caused by application of its products over concrete with excessive moisture vapor transmission or alkalinity. Arizona Polymer Flooring shall not be liable for any injury incurred in a slip and fall accident. Manufacturer or seller shall not be liable for prospective profits or consequential damages resulting from the use of this product.

CastorCrete TC
Rev. 03/17 Page 4 of 4

HIGH PERFORMANCE CONCRETE COATINGS

Arizona Polymer Flooring. 4565 W. Watkins St . Phoenix, AZ 85043 . Ph: 623.435.2277 OR 1-800-562-4921. Fx: 623.435.8585 . www.apfepoxy.com