

## PRODUCT DESCRIPTION

APF EPOXY 300 FLEX PASTE is a 100% solids, medium viscosity, flexible epoxy system. It has excellent elongation, hardness, and impact resistance. The material forms a tenacious bond to concrete. A Fast Cure version is available where cold weather cure down to 40°F or accelerated room temperature cure is required.

APF EPOXY 300 FLEX PASTE was developed for industrial joint and crack repair. Its combination of resilience and physical strength allows it to absorb the impact of heavy loads and steel wheeled traffic. When used as part of a APF EPOXY 300 FLEX floor coating system, it is especially well suited for applications where surface movement, vibrations, or thermal cycling may defeat the protection of a rigid material.

## USES

- Manufacturing
- Pharmaceutical
- Mechanical Rooms
- Warehouse
- Retail
- Health Care & Institutional
- Correctional Facilities
- Veterinary/Animal Care

## ADVANTAGES

- Flexible thixotropic filler for stable, non-dynamic joints and cracks

## COLORS

Clear & 12 standard color pigment packs. Safety colors are available only in pigment packs.

## PACKAGING

Supplied in complete units, A+B 0.75 gallon (2.84 L), 1.5 gallon (5.68 L). Mix ratio **2A : 1B**.

## CONCRETE MOISTURE

It is the applicators responsibility to test for concrete moisture in accordance with ASTM F2170-19. If moisture is indicated to be in excess of 85%, apply APF VaporSolve system in accordance with the published system data sheet. Consult APF Technical Service for further information.

## TECHNICAL DATA

Mixing Ratio by Volume	2A : 1B
VOC Clear & Fast Cure Clear	<50 g/l
VOC Pigmented & Fast Cure Pigmented	<50 g/l
Solids Content, by Volume	100%
Hardness, Shore D (ASTM D-2240)	78
Tensile Strength psi (ASTM D-638)	1,745
Elongation, % (ASTM D-638)	76%
Bond Strength to Concrete (ASTM D-4541)	>350 psi, concrete fails
Cure Time (77°F)	
Standard Cure, Pot Life (ASTM D2471)	20 Minutes
Standard Cure, Dry to Touch	~12 Hours
Standard Cure, Light Traffic	~16 Hours
Standard Cure, Full Cure	~7 Days
Fast Cure, Pot Life (ASTM D2471)	20 Minutes
Fast Cure, Dry to Touch	~6 Hours
Fast Cure, Light Traffic	~12 Hours
Higher temperature and lower humidity will shorten cure time. Lower temperatures and higher humidity will increase cure time.	

## COVERAGE

154 linear ft/gal (based on 1/4" wide by 1/2" deep crack)

## SURFACE PREPARATION

Concrete must be cured for at least 30 days be clean, structurally sound, and free of wax, loose coatings or curing compounds. Concrete should be properly prepared to achieve a surface Minimum Texture of ICRI/CSP 2-3. Refer to ICRI technical guidelines 310-330 Selecting and specifying concrete surface preparation for sealer, coatings, polymer overlays, and concrete repair. Vacuum the prepared concrete surface to remove all dust. Acid etching is not recommended and will void manufacturers' warranty.

## MIXING

**Mix in full units only. Do not attempt to mix partial kits.** Proper portioning and homogenization are critical for success.

### Clear:

Pour entire contents of Part B into the Part A Container. Combine components and mix for 2-3 minutes using slow speed drill, scraping the bottom and sides of the mixing container. It is important to NOT whip air into the material while mixing. Material cannot be properly mixed by hand. Apply material immediately after complete mixing.

### Pigmented with Pigment Packs:

Pour color in its entirety into the A component and blend thoroughly until complete mix is achieved, approximately 2-4 minutes. Combine part B and mix for 2-3 minutes using a slow-speed drill, scraping the bottom and sides of the mixing container. It is important to NOT whip air into the material while mixing. Material cannot be properly mixed by hand. Apply material immediately after complete mixing.

## APPLICATION

Use material immediately after mixing. Spread the product with a flat trowel, margin tool, or broad putty/plaster knife. Gunning is not recommended for this material.

Apply to fill joint completely. Apply additional material if product settles into joint below the concrete surface. Cured product must be level with concrete surface. Allow to cure before final coat.

## LIMITATIONS

- Before applying, measure and ensure that the ambient temperature is at least 5°F (-15°C) above the dew point.
- High humidity/low temperature will prolong cure time
- Use of kerosene or propane forced air heating equipment during application may cause discoloration and finish defects.

## SHELF LIFE

Part A Clear: 24 months at 50-85°F { 10-30°C }

Part B: 12 months at 50-85°F { 10-30°C }

\*When kept at recommended storage conditions and in original unopened containers. DO NOT ALLOW TO FREEZE. Frozen material is unusable and must be properly disposed of.

## HANDLING, SAFETY & STORAGE

- Avoid contact with skin; wear protective gloves. Application personnel must read and fully understand product Safety Data Sheet before using. APF Safety Data Sheets are available at [www.apfepoxy.com](http://www.apfepoxy.com).
- Store away from heat sources. Store between 50°F and 85°F (10°C-30°C). DO NOT FREEZE. Frozen material is unusable and must be properly disposed of.

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## STANDARD WARRANTY STATEMENT

ICP Construction, Inc. ("we" "us" or "our"), manufacturer of Arizona Polymer Flooring, warrants that the product is produced within specifications and is free from defects in material only. No warranty shall be in effect until our Terms and Conditions of Sales (<https://www.icpgroup.com/wp-content/uploads/ICP-Group-Terms-and-Conditions-of-Sale.pdf>) are met, including payment and cooperative promotional considerations. We warrant that the covered product is free of defects in material only and suitable for the specified purpose for a period of one (1) year from the date of shipment, provided the product is (a) installed within its published shelf life, in strict conformance with specifications, and (b) handled, stored, mixed, and applied in accordance with our written instructions. It is your responsibility to initiate any claim against this warranty within the time frame specified below. If we determine that the product meets the requirements of this warranty, then we will, at our sole discretion, either refund the purchase price of the product or provide replacement product, in each case not to exceed the affected area as determined by our authorized technical representative. To obtain replacement or refund you must (a) provide timely written notice to us specifying in detail the non-conformity suspected (no later than five (5) working days after discovery), and (b) provide proof of purchase. We reserve the right to inspect the product prior to replacement. EXCEPT FOR THE EXPRESS WARRANTY ABOVE, THERE ARE NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PURPOSE. IN NO EVENT SHALL WE OR OUR AFFILIATES BE LIABLE FOR ANY INDIRECT, SPECIAL, INCIDENTAL, PUNITIVE, OR CONSEQUENTIAL DAMAGES OF ANY NATURE, REGARDLESS OF THE FORM OF ACTION OR THEORY OF LAW, INCLUDING, WITHOUT LIMITATION, BREACH OF ANY OBLIGATION OR WARRANTY IMPOSED ON US HEREUNDER OR IN CONNECTION HERewith, EVEN IF WE HAVE BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES IN ADVANCE AND EVEN IF A REMEDY SET FORTH HEREIN IS FOUND TO HAVE FAILED OF ITS ESSENTIAL PURPOSE. "CONSEQUENTIAL DAMAGES" SHALL INCLUDE, WITHOUT LIMITATION, LOSS OF USE, INCOME, OR PROFIT, OR LOSSES SUSTAINED AS THE RESULT OF INJURY TO ANY PERSON, OR LOSS OF OR DAMAGE TO ANY PROPERTY (INCLUDING, WITHOUT LIMITATION, PROPERTY HANDLED OR PROCESSED THROUGH THE USE OF THE PRODUCTS), DAMAGES OR LOSSES RESULTING FROM CLAIMS OF OTHER PERSONS AGAINST YOU, OR DAMAGES OR LOSSES SUSTAINED AS THE RESULT OF WORK STOPPAGE, OR REMOVAL AND REPLACEMENT COSTS AND COSTS OF LABOR. IN NO EVENT SHALL OUR LIABILITY ARISING IN CONNECTION WITH OR UNDER THIS WARRANTY (REGARDLESS OF THE FORM OF ACTION OR THEORY OF LAW) EXCEED THE AMOUNT PAID BY YOU FOR THE DEFECTIVE PRODUCT ONLY. THIS LIMITED WARRANTY PROVIDES YOUR EXCLUSIVE REMEDY FOR ANY DEFECT IN THE PRODUCT. If you do not agree with these terms, you may return the product within thirty (30) days of purchase for a full refund, provided the product is not opened, altered, or adulterated in any manner, less any shipping and handling charges of any sort. Use of the product, or retention of the product beyond thirty (30) days, constitutes your acceptance of this limited and exclusive warranty. No customer, distributor, or representative of ours is authorized to change or modify the published data sheets or this warranty in any way. No one is authorized to make oral warranties on behalf of us.