

PRODUCT DESCRIPTION

APF Polyurethane 325 is a three-component, high solids aliphatic moisture-cured urethane. This product offers a remarkable combination of performance properties not found in other polymer coatings. APF Polyurethane 325 produces a protective film which is hard, flexible, and impact resistant. APF Polyurethane 325 features extreme abrasion and scratch resistance, easily cleanable, and excellent resistance to a broad range of chemicals.

Designed as a high-performance topcoat for various protective coating and seamless flooring applications, APF Polyurethane 325 provides maximum cleanability and stain resistance when used as a finish coat in epoxy-quartz or decorative flake flooring systems.

USES

- Finish for color quartz and decorative flake flooring systems
- Automotive repair facilities
- Aircraft Hangars
- Clean Rooms

ADVANTAGES

- Resistant to fuels and many chemicals
- Hard, high-gloss, easily cleaned surface
- Increased wear-resistance

COLORS

Available in Clear

PACKAGING

Supplied in complete A+B+C Clear 1.25 gallon (4.7 L) or 2.5 gallon (9.46 L). Use only as complete mixed kit, do not break down into partial mixes.

COVERAGE

Coverage Rate: 250-300 sqft/gallon (5-6 mils WFT)

TECHNICAL DATA

Mixing Ratio by Volume	Mix Full Units Only
VOC Clear	<50 g/l
Solids Content, by Volume, Clear	90%
Gloss (60 degrees) ASTM D523 - 14	50 - 60
Hardness ASTM D2134 (Gardner/Sward)	30
Taber Abrasion (CS17 Wheel, 1000 Cycles, 1000g load)	18 mg Loss
Flexibility ASTM D222	Passes 1/8-inch
Impact Resistance ASTM D2794	Passes 160 inch-pound direct and reverse
Dry Times (77°F)	
	Dry To Touch ~6 - 8 Hours
	Recoat ~10 - 24 Hours
	Light Traffic ~24 Hours
	Full Traffic ~7 Days

Higher temperature and lower humidity will shorten cure time. Lower temperatures and higher humidity will increase cure time.

If 24 hour recoat window exceeded, substrate recoat preparation required.

MIXING

Combine A and B components together and mix for 2-3 minutes using slow speed drill, scraping the bottom and sides of the mixing container. Slowly add component C while continuing to thoroughly mix, approximately 2-3 minutes. It is important to NOT whip air into the material while mixing. Material cannot be properly mixed by hand. Apply material immediately after complete mixing.

APPLICATION

Apply material onto surface immediately after mixing with a brush or roller, back roll with using a quality solvent resistant 3/8-inch nap roller cover, 250-300 sqft/gallon (5-6 mils WFT). DO NOT allow puddling or accumulation in joint areas. A "wet edge" is recommended when applying product, do not attempt to roll over material that has begun to set. An applicator wearing spiked shoes will back roll the wet material using a quality solvent resistant 3/8-inch nap roller cover to distribute the material uniformly. **The material must be thoroughly rolled twice to achieve optimal substrate wetting {using North-South, East-West Method.}**

Apply a second coat, if necessary, within 24 hour recoat window. If the recoat window is exceeded, the surface must be abraded with 100 grit to a uniform gloss free and dust free texture prior to recoat.

LIMITATIONS

- **Use only on primed substrates.** Do not apply directly to concrete. (Contact Technical Service for alternative products if direct to concrete application is desired.)
- Do not apply when temperature is within 5 degrees of the dew point
- Work life is considerably shortened over 90 °F.
- Do not apply material if the humidity is over 80%

LIMITATIONS (Cont.)

and/or poor ventilation/limited air changes. Improper cure will result.

- Use of kerosene or propane forced air heating equipment during application may cause discoloration and finish defects.

SHELF LIFE

Part A: 12 months at 50-85°F { 10-30°C }

Part B: 12 months at 50-85°F { 10-30°C }

Part C: 36 months at 50-85°F { 10-30°C }

*When kept at recommended storage conditions and in original unopened containers. DO NOT ALLOW TO FREEZE. Frozen material is unusable and must be properly disposed of.

HANDLING, SAFETY & STORAGE

- Avoid contact with skin; wear protective gloves. Application personnel must read and fully understand product Safety Data Sheet before using. APF Safety Data Sheets are available at www.apfepoxy.com.
- Store away from heat sources. Store between 50°F and 85°F (10°C-30°C). DO NOT FREEZE. Frozen material is unusable and must be properly disposed of.

APF Polyurethane 325_PDS_07.21.25

STANDARD WARRANTY STATEMENT

ICP Construction, Inc. ("we" "us" or "our"), manufacturer of Arizona Polymer Flooring, warrants that the product is produced within specifications and is free from defects in material only. No warranty shall be in effect until our Terms and Conditions of Sales (<https://www.icpgroup.com/wp-content/uploads/ICP-Group-Terms-and-Conditions-of-Sale.pdf>) are met, including payment and cooperative promotional considerations. We warrant that the covered product is free of defects in material only and suitable for the specified purpose for a period of one (1) year from the date of shipment, provided the product is (a) installed within its published shelf life, in strict conformance with specifications, and (b) handled, stored, mixed, and applied in accordance with our written instructions. It is your responsibility to initiate any claim against this warranty within the time frame specified below. If we determine that the product meets the requirements of this warranty, then we will, at our sole discretion, either refund the purchase price of the product or provide replacement product, in each case not to exceed the affected area as determined by our authorized technical representative. To obtain replacement or refund you must (a) provide timely written notice to us specifying in detail the non-conformity suspected (no later than five (5) working days after discovery), and (b) provide proof of purchase. We reserve the right to inspect the product prior to replacement. EXCEPT FOR THE EXPRESS WARRANTY ABOVE, THERE ARE NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PURPOSE. IN NO EVENT SHALL WE OR OUR AFFILIATES BE LIABLE FOR ANY INDIRECT, SPECIAL, INCIDENTAL, PUNITIVE, OR CONSEQUENTIAL DAMAGES OF ANY NATURE, REGARDLESS OF THE FORM OF ACTION OR THEORY OF LAW, INCLUDING, WITHOUT LIMITATION, BREACH OF ANY OBLIGATION OR WARRANTY IMPOSED ON US HEREUNDER OR IN CONNECTION HERewith, EVEN IF WE HAVE BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES IN ADVANCE AND EVEN IF A REMEDY SET FORTH HEREIN IS FOUND TO HAVE FAILED OF ITS ESSENTIAL PURPOSE. "CONSEQUENTIAL DAMAGES" SHALL INCLUDE, WITHOUT LIMITATION, LOSS OF USE, INCOME, OR PROFIT, OR LOSSES SUSTAINED AS THE RESULT OF INJURY TO ANY PERSON, OR LOSS OF OR DAMAGE TO ANY PROPERTY (INCLUDING, WITHOUT LIMITATION, PROPERTY HANDLED OR PROCESSED THROUGH THE USE OF THE PRODUCTS), DAMAGES OR LOSSES RESULTING FROM CLAIMS OF OTHER PERSONS AGAINST YOU, OR DAMAGES OR LOSSES SUSTAINED AS THE RESULT OF WORK STOPPAGE, OR REMOVAL AND REPLACEMENT COSTS AND COSTS OF LABOR. IN NO EVENT SHALL OUR LIABILITY ARISING IN CONNECTION WITH OR UNDER THIS WARRANTY (REGARDLESS OF THE FORM OF ACTION OR THEORY OF LAW) EXCEED THE AMOUNT PAID BY YOU FOR THE DEFECTIVE PRODUCT ONLY. THIS LIMITED WARRANTY PROVIDES YOUR EXCLUSIVE REMEDY FOR ANY DEFECT IN THE PRODUCT. If you do not agree with these terms, you may return the product within thirty (30) days of purchase for a full refund, provided the product is not opened, altered, or adulterated in any manner, less any shipping and handling charges of any sort. Use of the product, or retention of the product beyond thirty (30) days, constitutes your acceptance of this limited and exclusive warranty. No customer, distributor, or representative of ours is authorized to change or modify the published data sheets or this warranty in any way. No one is authorized to make oral warranties on behalf of us.